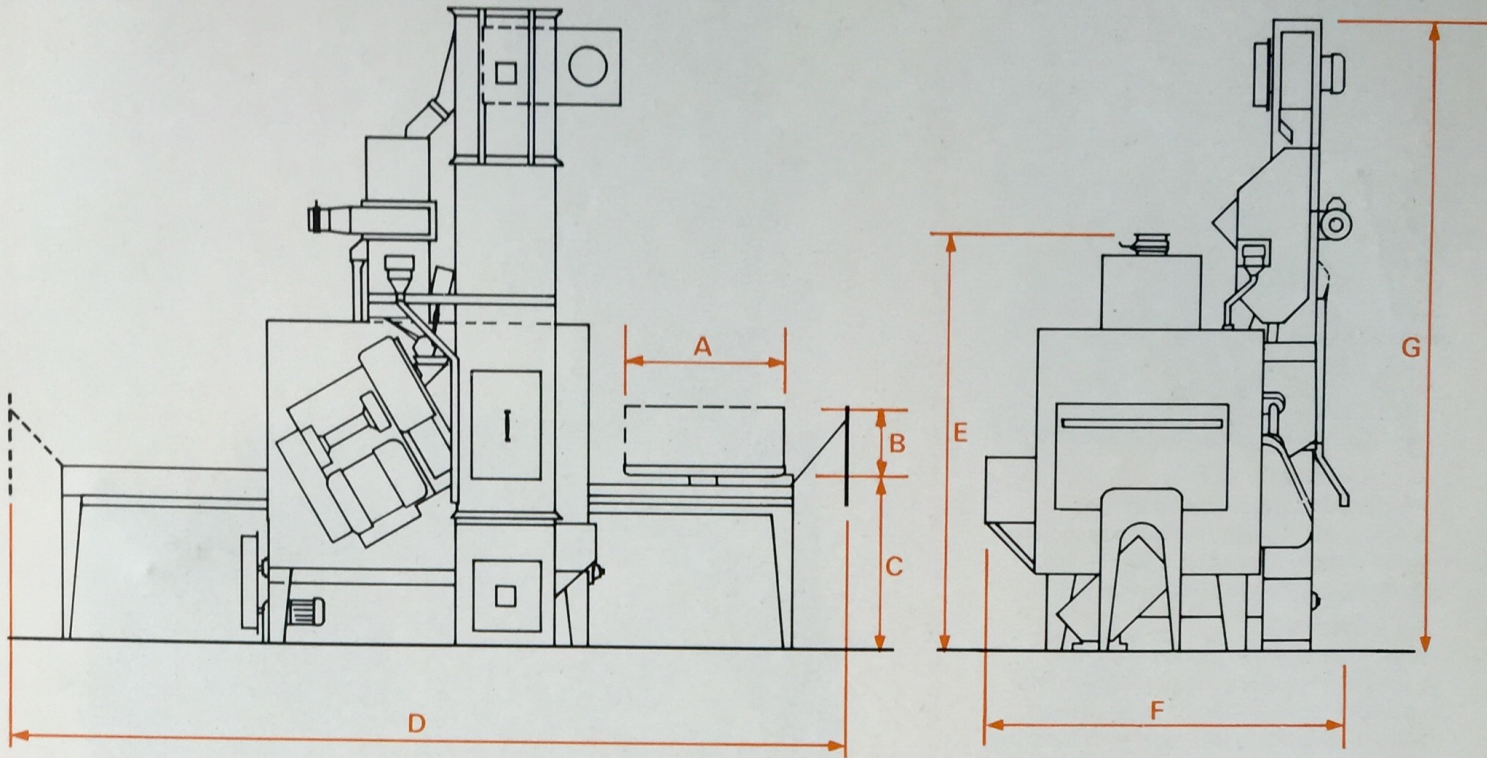


Dimensions (Metric)



	Size 39	Size 51
A – Table Diameter	990 mm	1295 mm
B – Maximum height of Workpiece	305 mm	475 mm
C – Load Height	1070 mm	1070 mm
D – Overall Length	5340 mm	6780 mm
E – Height to top of suction connection	2550 mm	2930 mm
F – Overall Width	2290 mm	2900 mm
G – Overall Height	3980 mm	4190 mm

TECHNICAL DATA

Maximum Work Load	250 kg	560 lb	250 kg	560 lb
Table and Traverse Drive	0.25 kW	0.33 hp	0.25 kW	0.33 hp
Elevator Drive	0.75 kW	1 hp	0.75 kW	1 hp
Bottom Spiral Drive	0.75 kW	1 hp	0.75 kW	1 hp

BLAST WHEEL

No. of wheels	1	1	1	1
Diameter	406 mm	16 in.	406 mm	16 in.
Power	11 kW	15 hp	11 kW	15 hp
Abrasive flow per hour	6800 kg	15000 lb	6800 kg	15000 lb

VENTILATION REQUIREMENTS

Machine and Abrasive Separator	0.53m ³ /s	1130cfm	0.63m ³ /s	1350cfm
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APPROXIMATE SHIPPING WEIGHT

Machine	6500 kg	14300 lb	8800 kg	19360 lb
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Machine design is constantly under review and changes to the above specification may be introduced at any time.